AMENDMENTS TO THE SPECIFICATION

Please amend the specification as follows:

After the title and before the FIELD OF THE INVENTION, please insert the following paragraph:

This application is a continuation of and claims priority to the pending U.S. Patent Application Serial No. 10/100,053 entitled, "ALUMINUM ALLOY", filed March 19, 2002, the disclosure of which is incorporated herein by reference.

Please amend paragraphs 17 thru 19 and 26 as follows:

[0017] In an exemplary embodiment of the present invention, an alloy in accordance with the present invention is provided that includes 6.5 to 8.5 percent silicon, 0.60 to 1.0 percent iron, ~~0.0 to~~ up to 0.5 percent manganese, 0.35 to 0.65 percent magnesium, ~~0.0 to~~ up to 1.0 percent of zinc, ~~0.0 to~~ up to 0.2 percent titanium, 2.0 to 2.5 percent copper, and aluminum as the remainder with further one or more other elements ~~0.0 to~~ up to 0.15 percent of the weight.

[0018] In another exemplary embodiment of the present invention a die cast product is provided that includes 6.5 to 8.5 percent silicon, 0.60 to 1.0 percent iron, ~~0.0 to~~ up to 0.5 percent manganese, 0.35 to 0.65 percent magnesium, ~~0.0 to~~ up to 1.0 percent of zinc, ~~0.0 to~~ up to 0.2 percent titanium, 2.0 to 2.5 percent copper, and aluminum as the remainder with further one or more other elements ~~0.0 to~~ up to 0.15 percent of the weight.

[0019] In yet another exemplary embodiment of the present invention a method of making a die cast product is provided that includes forming a semi-solid aluminum alloy, wherein the semi-solid aluminum alloy contains 6.5 to 8.5 percent silicon, 0.60 to 1.0 percent iron, ~~0.0 to~~ up to 0.5 percent manganese, 0.35 to 0.65 percent magnesium, ~~0.0 to~~ up to 1.0 percent of zinc, ~~0.0 to~~ up to 0.2 percent titanium, 2.0 to 2.5 percent copper, and aluminum as the remainder with further one or more other elements ~~0.0 to~~ up to 0.15 percent of the weight, and placing the semi-solid aluminum alloy in a die cavity.

[0026] An aluminum alloy in accordance with the present invention is a high copper, manganese and iron (HiCMF) aluminum alloy. In an exemplary embodiment of the present invention, an aluminum alloy in accordance with the present invention, is composed of the below-listed elements, by percentage of weight, as follows:

Element	% of Weight
Silicon	6.5 to 8.5
Iron	0.6 to 1.0
Manganese	~~0 to~~ up to 0.5
Magnesium	0.35 to 0.65
Zinc	~~0 –~~ up to 1.0
Titanium	~~0 –~~ up to 0.2
Copper	2.0 – 2.5
Tin	~~0 –~~ up to 0.3
Others	~~0 –~~ up to 0.15
Aluminum	Balance